



(1) Components ready for assembly



(2) Part assembled
Ready for Lock Lever assembly



(3) Part assembled
Ready for Nylox Lock Nut Assembly



(4) Correct Assembly -
Nylox Nut locked up with approx 3/16"
thread showing and 5/8 gap between
plate and tailstock base.



(5) For final adjustment –
Place tailstock on bed and tilt top toward headstock.
Hold in this position, move locking lever toward you
then lift clear of splines, move toward headstock & drop
to engage splines and move lever toward you again.
Repeat until satisfactory lock up is achieved.
NOTE – Locking lever operates in similar
way to toolrest lock levers.